



SOUTHERN POLYMER

An **AUDIA**® Company



PRIMALENE®

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WPP691M-08

A metallocene linear low density polyethylene

TYPICAL APPLICATIONS:

- Seal layer in co-extrusions
- Heavy duty packaging
- Clarity packaging

Features:

- Excellent clarity
- Excellent gloss
- Excellent toughness
- Excellent heat seal
- Processing aid
- Slip: zero
- Anti-block: zero

Physical Properties	Typical Values*	Test Method(s)
Melt Index (190 °C/2.16 kg)	1.0 g/10 min	D-1238
Density	0.914 g/cm ³	D-1505
Film Properties at 1 mil	Typical Values*	Test Method(s)
Haze	4%	D-1003
Gloss, 60°	135	D-2457
COF	>1	D-1894
Dart	1,200 g/mil	D-1709
Elmendorf Tear, MD. TD	140 g/mil 400 g/mil	D-1922
Tensile Strength, Yield, MD. TD	1,480 psi 1,350 psi	D-882
Tensile Strength, Break MD. TD	8,800 psi 7,300 psi	D-882
Tensile Modulus, 1% Secant MD TD	21,200 psi 23,900 psi	D-882
Elongation, Break MD TD	500% 600%	D-882

* Values given are typical and should not be interpreted as product specification. To obtain values for specific application purposes, contact your Southern Polymer representative.

The results reported are typical and based on reliable testing procedures. However, due to variable processing methods and conditions, no guarantees or warranties are expressed or implied, including expressions of fitness for purpose or merchantability. No recommendations are made to infringe on patents.