



# SOUTHERN POLYMER

An **AUDIA**® Company



## PRIMALENE®

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## WPP513ED05

A 2.0 melt index vinyl acetate polyethylene

### TYPICAL APPLICATIONS:

- Co-extrusion films
- Foams
- Form fill and seal packaging
- Freezer film
- High clarity film
- Lamination film
- Poultry bags
- Produce bags
- Rice bags

### Features:

- Superior impact strength
- Superior heat sealability
- Slip: 1100 ppm
- Antiblock: 3000 ppm

Physical Properties	Typical Values*	Test Method(s)
Melt Index (190 °C/2.16 kg)	2.0 g/10 min	D-1238
Density	0.924 g/cm <sup>3</sup>	
Vinyl Acetate Content	5.5 wt%	
Peak Melting Temperature	216 °F	
Film Properties	Typical Values*	Test Method(s)
Haze	4.0%	D-1003
Gloss 45°	74	D-2457
Elmendorf Tear Strength, M.D. T.D.	160 g 75 g	D-1922
Tensile Strength, Break M.D. T.D.	3,640 psi 3,470 psi	D-882
Tensile Modulus, 1% Secant, M.D. T.D.	18,400 psi 21,200 psi	D-882
Elongation, Break M.D. T.D.	190% 590%	D-882
Dart Drop Impact	170 g	D-1709A

\* Values given are typical and should not be interpreted as product specification. To obtain values for specific application purposes, contact your Southern Polymer representative.

The results reported are typical and based on reliable testing procedures. However, due to variable processing methods and conditions, no guarantees or warranties are expressed or implied, including expressions of fitness for purpose or merchantability. No recommendations are made to infringe on patents.